

# FastFalls Installation

## Models

SP1400, SP2500, SP3600



1. Position the filter container. It may be located at varying heights above the level of the pond and adjacent to or away from the pond. Dig a hole slightly larger than the filter container. Make sure the bottom of the filter hole is compacted and level. The container should be level front to back and side to side.
2. Complete plumbing to the filter. The filter is supplied with a 1 1/2" or 2" bulkhead fitting. Install the bulkhead through the hole in the enclosure making sure that there is at least one rubber gasket on the water side of the enclosure. Tighten the bulkhead nut by hand until tight then tighten a 1/2 turn with a wrench. Install pipe adaptors as required to connect to your pipe. Use Teflon tape on all threaded PVC connections.
3. After you have installed the pond liner, hold the liner up against the filter enclosure right underneath the spillway. Allow an extra fold in the liner below the area of attachment to permit settling of the pond and liner after installation is complete. Use the supplied liner clips, faceplate, stainless screws & silicone to attach the liner to the filter.
4. Apply the silicone to the front of the filter; press the liner up against the filter. Use the supplied clips to hold liner and attach the faceplate with supplied screws. Be sure to seal the back of each screw with a dab of silicone. Trim excess liner as necessary.
5. The filter material supplied is to help reduce splash on larger volume pumps. Water plants, rocks or other landscape materials may be placed on top of the tray to enhance appearance. A natural rock may also be placed on the spillway to give a more realistic look. Use Atlantic FallsFoam waterfall foam to hold the rocks in place and seal the spillway rocks along the bottom and sides so water will flow over the rocks on the spillway.
6. The enclosure may be backfilled up to the top perimeter and landscaped with rocks and other natural materials.

### Hole Saw size needed to drill for Atlantic bulkheads

1 1/2" Bulkhead . . . . .	2 3/8" Hole Saw
2" Bulkhead . . . . .	3" Hole Saw

